

Hydraulic framing machines



C85 and C91

FRAMING MACHINE C85

- **STANDARD C85**

This flexible machine has in standard one fixed beam, one mobile beam supporting 2 horizontal jacks, and 3 vertical cross bars mounted on each one vertical jack. The operator can position precisely the jacks that have independent settings.



- **C85 FOR PANEL MAKING**

This machine has hydraulic pressure beam to maintain the wood flat.



FRAMING MACHINE C91

- **STANDARD C91**

This powerful machine, very strong, is realised into profiles and tubes of high sections. The C91 has 2 vertical jacks that move the top beam, and 2 horizontal jacks that move the 2 right shoes. The bottom beam can be set by joining it to the top beam by a chain. With that device it can be placed at the best position for the operator.



- **SPECIAL C91**

The C91 can receive many different options (lateral evacuation, fingers to maintain small woods, automatic drilling and screwing units for mechanical assembling, etc...)



● GENERAL CHARACTERISTICS

		C91	C85
Hydraulic central		2,2 kW	1,5 kW
Number of jacks	Vertical	2	3 – stroke 150 mm
	Horizontal	2	2 – stroke 100 mm
Vertical pressure force		From 550 up to 5500 daN	From 0 up to 1600 daN for each jack
Horizontal pressure force		From 250 up to 2600 daN for each shoe	From 0 up to 1600 daN for each jack
Mini capacity	Type I	Length = 250 mm Height = 350 mm	Length = 200 mm (with special stops) Height = 350 mm (with special shoes)
	Type II		
	Type III		
Maxi capacity Height x Length	Type I	1500 x 2500 mm	1500 x 2500 mm
	Type II	2000 x 3000 mm	2000 x 3000 mm
	Type III	2500 x 3500 mm	2500 x 3500 mm
Weight	Type I	1800 kg	850 kg
	Type II	2000 kg	1000 kg
	Type III	2200 kg	1200 kg
Space required (height x length x width)	Type I	2250 x 3050 x 1500 mm	2445 x 3600 x 1050 mm
	Type II	2750 x 3550 x 1500 mm	2800 x 4100 x 1150 mm
	Type III	3250 x 4050 x 1500 mm	3190 x 4600 x 1150 mm
Space required (machine dismantled for transport)	Type I	The C91 can not be dismantled for transport	1980 x 3600 x 1000 mm
	Type II		2140 x 4100 x 1050 mm
	Type III		2590 x 4600 x 1050 mm
Main options		<ul style="list-style-type: none"> • Automatic framing cycle • CNC positioning • Automatic evacuation of the frames • Supplementary horizontal jacks 	<ul style="list-style-type: none"> • Supplementary vertical cross bars with jack • Vertical jack • Horizontal jack with opposite stop • Stop valve • Tilting shoes

● SPECIAL FRAMING MACHINES



Assembling table for panel making



Horizontal screwing and framing machine



CNC drilling, screwing, and framing machine for windows with mechanical assembling

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